## **PCT**

# WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6:
A61B 17/068
A1
(11) International Publication Number: WO 97/28749
(43) International Publication Date: 14 August 1997 (14.08.97)

(21) International Application Number: PCT/US97/01579

(22) International Filing Date: 5 February 1997 (05.02.97)

(30) Priority Data: 08/597,691 6 February 1996 (06.02.96) US

(71) Applicant: HEARTPORT, INC. [US/US]; 200 Chesapeake Drive, Redwood City, CA 94063 (US).

(72) Inventors: BOLDUC, Lee, R.; 761 1/2 Palo Alto Avenue, Mountain View, CA 94041 (US). HECK, Christopher, F.; 1956 Coventry Road, Columbus, OH 43212 (US).

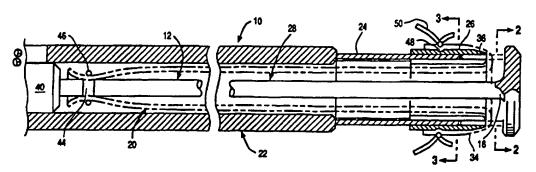
(74) Agents: HESLIN, James, M. et al.; Townsend and Townsend and Crew L.L.P., 8th floor, Two Embarcadero Center, San Francisco, CA 94111-3834 (US). (81) Designated States: AU, CA, JP, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

### Published

With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: IMPROVED SURGICAL STAPLING INSTRUMENT AND METHOD THEREOF



### (57) Abstract

A method and apparatus (10) for attaching a tubular graft (20) to a body structure (332) is disclosed. The apparatus (10) includes a central rod (12) with an anvil (14) attached at a distal end (16) thereof. Driver pins (24) move distally to eject staples (210) which are housed in a cartridge (26). The staple cartridge (26) has an outer circumference sufficient to accommodate everted end (34) of tubular graft (20), and an inner diameter sufficient to accommodate a majority of the tubular graft (2) therein. Accordingly, the method includes positioning the rod (12) in the graft (20), everting an end (34) of the graft around a shoulder (36) of the staple cartridge (26), inserting the anvil (14) through an opening (334) in the body structure (332), compressing the graft (20) and the body structure (332) between the anvil (14) and shoulder (36), and moving the driver pins (24) distally to engage and drive the staples (210), thus stapling the graft (20) to the

1413

## FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AM	Armenia	GB	United Kingdom	MW	Malawi
AT	Austria	GE	Georgia	MX	Mexico
AU	Australia	GN	Guinea	NE	Niger
BB	Barbados	GR	Greece	NL	Netherlands
BE	Belgium	HU	Hungary	NO	Norway
BF	Burkina Faso	IE	Ireland	NZ	New Zealand
BG	Bulgaria	IT	Italy	PL	Poland
BJ	Benin	JP	Japan	PT	Portugal
BR	Brazil	KE	Kenya	RO	Romania
BY	Belarus	KG	Kyrgystan	RU	Russian Federation
CA	Canada	KP	Demor ic People's Republic	SD	Sudan
CF	Central African Republic		of Kerna	SE	Sweden
CG	Congo	KR	Reputer of Korea	SG	Singapore
СН	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	ü	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lenka	SN	Senegal
CN	China	LR	Liberia	SZ	Swaziland
CS	Czechoslovakia	LT	Lithuania	TD	Chad
CZ	Czech Republic	LU	Luxembourg	TG	Togo
DE	Germany	LV	Latvia	T.J	Tajikistan
DK	Denmark	MC	Monaco	77	
EE	Estonia	MD	Republic of Moldova	UA	Trinidad and Tobago Ukraine
ES	Spain	MG	Madagascar	UG	
FI	Finland	ML.	Mali	US	Uganda United States of America
FR	France	MN	Mongolia	UZ.	United States of America Uzhekistan
GA	Gabon	MR	Mauritania	VN	Vict Nam

: pok

10

25

30

35

# IMPROVED SURGICAL STAPLING INSTRUMENT AND METHOD THEREOF

#### Field of the Invention

The invention relates generally to surgical stapling appliances and more particularly to an improved apparatus and method for the anastomotic surgical stapling of luminal organs, such as vascular lumens.

### BACKGROUND OF THE INVENTION

Various instruments are known in the prior art for end-to-end and end-to-side anastomotic surgical stapling together of parts of the alimentary canal (i.e., esophagus, stomach, colon, etc.). These instruments employ staple cartridges, generally in the shape of a hollow cylinder, of different sizes to accommodate tubular organs of varying diameters. End-to-end and end-to-side anastomoses are achieved by means of at least one ring of surgical staples.

The traditional technique for surgical stapling anastomosis is to position the stapling cartridge within the tubular organ to be stapled. The cut end of the tubular organ is inverted (i.e., folded inwardly) over the annular end of the staple cartridge creating an inverting anastomosis upon stapling. An essential requirement of the inverting anastomotic technique is the incorporation of knives within the staple cartridge housing to trim excess tissue from the anastomotic connection.

The prior art anastomotic stapling instruments form generally circular anastomotic connections, and have been largely limited to alimentary organs. With respect to end-to-side vascular anastomosis, circular connections, rather than an elliptical connections, are sometimes disadvantageous as they are less physiologic or natural. This unnatural connection may create turbulence in the blood flow as it

10

15

20

25

30

35

courses through the anastomosis, damaging the intima (i.e., inner wall) of the blood vessel and predisposing it to forming blood clots.

In the present state of the art, end-to-end and end-to-side anastomosis between blood vessels have typically been accomplished by hand-sewn suturing techniques. These techniques are time consuming, not as reliable as stapling, and subject to greater human error than stapling. Current stapling instruments used for alimentary canal are not suitable, however, for vascular anastomosis due to their large sizes and inability to provide non-circular and low turbulence anastomoses. A typical prior art instrument has a circumference of approximately 8 cm (3 in), far too thick to accommodate coronary arteries and veins, which have circumferences ranging from .50 to 1.0 cm and from 1.5 to 2.5 cm, respectively.

An additional drawback of prior stapling instruments is the inability to provide an everted (i.e., folded outwardly) anastomosis. An inverted vascular anastomosis would expose the cut ends of the blood vessels to the vessel lumen and could lead to the formation of blood clots. For this reason, hand-sewn everted anastomoses for vascular connections are preferable, despite time and reliability drawbacks.

Accordingly, it is a general object of the present invention to provide an improved instrument and method for vascular anastomosis.

It is also an object of the present invention to provide a surgical stapling instrument small enough to accommodate vascular lumens.

Another object of the present invention is to provide a surgical stapling instrument for everted anastomosis.

Another object of the present invention is to provide a method for surgical stapling that does not require the removal of excess tissue from the anastomotical connection.

10

15

20

25

30

35

Still another object of the present invention is to provide an instrument and method for vascular anastomosis that is less time-consuming and more reliable than the prior art.

Various instruments are known in the prior art for end-to-end and end-to-side anastomotic surgical stapling together of parts of the alimentary canal (i.e., esophagus, stomach, colon, etc.). These instruments employ staple cartridges, generally in the shape of a hollow cylinder, of different sizes to accommodate tubular organs of varying diameters. End-to-end and end-to-side anastomoses are achieved by means of at least one ring of surgical staples.

The traditional technique for surgical stapling anastomosis is to position the stapling cartridge within the tubular organ to be stapled. The cut end of the tubular organ is inverted (i.e., folded inwardly) over the annular end of the staple cartridge creating an inverting anastomosis upon stapling. An essential requirement of the inverting anastomotic technique is the incorporation of knives within the staple cartridge housing to trim excess tissue from the anastomotic connection.

The prior art anastomotic stapling instruments form generally circular anastomotic connections, and have been largely limited to alimentary organs. With respect to end-to-side vascular anastomosis, circular connections, rather than an elliptical connections, are sometimes disadvantageous as they are less physiologic or natural. This unnatural connection may create turbulence in the blood flow as it courses through the anastomosis, damaging the intima (i.e., inner wall) of the blood vessel and predisposing it to forming blood clots.

In the present state of the art, end-to-end and end-to-side anastomosis between blood vessels have typically been accomplished by hand-sewn suturing techniques. These techniques are time consuming, not as reliable as stapling, and subject to greater human error than stapling. Current stapling instruments used for alimentary canal are not suitable, however, for vascular anastomosis due to their large sizes and inability to provide non-circular and low turbulence

10

15

20

25

30

35

anastomoses. A typical prior art instrument has a circumference of approximately 8 cm (3 in), far too thick to accommodate coronary arteries and veins, which have circumferences ranging from .50 to 1.0 cm and from 1.5 to 2.5 cm, respectively.

An additional drawback of prior stapling instruments is the inability to provide an everted (i.e., folded outwardly) anastomosis. An inverted vascular anastomosis would expose the cut ends of the blood vessels to the vessel lumen and could lead to the formation of blood clots. For this reason, hand-sewn everted anastomoses for vascular connections are preferable, despite time and reliability drawbacks.

Accordingly, it is a general object of the present invention to provide an improved instrument and method for vascular anastomosis.

It is also an object of the present invention to provide a surgical stapling instrument small enough to accommodate vascular lumens.

Another object of the present invention is to provide a surgical stapling instrument for everted anastomosis.

Another object of the present invention is to provide a method for surgical stapling that does not require the removal of excess tissue from the anastomotical connection.

Still another object of the present invention is to provide an instrument and method for vascular anastomosis that is less time-consuming and more reliable than the prior art.

### SUMMARY OF THE INVENTION

The present invention provides a novel instrument and method for vascular anastomoses which overcomes the drawbacks of prior art designs and achieves the aforesaid advantages.

Very generally, the surgical stapling instrument of the present invention is for stapling a tubular tissue structure having at least one distal end to a luminal

structure, such as a vascular lumen or another tubular tissue The instrument comprises a rod having a circumference sufficient to pass within the tubular tissue structure, an anvil mounted on the rod, and a generally tubular staple cartridge for containing a plurality of staples. The anvil has an array of staple deforming means thereon and is of a size sufficient to pass through a surgically formed opening in and to be accommodated within the luminal structure. The inner passage of the staple cartridge is sufficient to axially accommodate the tubular tissue structure between the rod and the inner surface of the staple cartridge, and sufficient to allow the staple cartridge to be moved axially along the rod. The staple delivery end of the staple cartridge is positioned toward the staple deforming means of the anvil and has an outer dimension small enough so that the tubular tissue structure can be everted thereover. A clamping mechanism secures the everted portion of the tubular tissue structure and the luminal structure adjacent to the surgically formed opening between the staple cartridge and the anvil. A plurality of staples may then be ejected to pass through the everted portion of the tubular tissue structure and the luminal structure to engage the staple deforming means to deform the staples and create a bond between the tubular tissue structure and the luminal structure.

25

30

20

5

10

15

DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring to FIGS. 1 - 7, there is shown a structural embodiment of the present invention which is best suited for anastomotic stapling of a tubular vessel having two distal or untethered ends. As will be evidenced by the detailed description below, this embodiment, i.e., distal stapler, is ideal for use during cardiopulmonary bypass surgery for making the primary anastomotic connection of a bypass vein to a coronary artery or to the aorta.

35

Referring now to FIG. 1, a portion 10 of the wholly configured distal stapler of the present invention, as shown in FIG. 7, comprises an elongated central rod 12 with anvil 14 mounted at its distal end 16. Anvil 14 is in the form of a

WO 97/28749 PCT/US97/01579

6

circular, elliptical or tear drop-shaped disk and is mounted, by suitable means such as welding, to the end of central rod 12 transversely thereof and at the center of the anvil. The edges of anvil 14 are beveled or otherwise generally rounded to enable anvil 14 to slip easily through incisions in vascular walls - much like a button through a button hole.

The central rod 12 has a circumference sufficient to permit the rod to axially extend through a tubular vessel, indicated in phantom at 20, to be stapled. Central rod 12 also axially extends within tubular housing 22, driver pins 24 and staple cartridge 26, together forming a contiguous shaft 28 having an inner circumference sufficient to accommodate tubular vessel 20 sandwiched between them and central rod 12. Staple cartridge 26 has an outer circumference sufficient to accommodate everted end 34 of tubular vessel 20. Lip 36 of cartridge 26 is tapered to facilitate eversion of tubular vessel 20. Anvil 14 has circumference of a size equivalent to the outer circumference of staple cartridge 16.

10

15

20

25

30

35

Circumferences of vascular vessels range from .50 to 1.0 cm for coronary arteries and from 1.5 to 2.5 cm for veins. Accordingly, all circumferences, discussed above, of stapler 10 are of a size to optimally coaxially accommodate the vein to be stapled.

The end of central rod 12 opposite anvil 14 is centrally mounted, preferably welded, on a cylindrical base 40 which extends coaxially within tubular housing 22 (as shown in FIG. 7 by reference number 106) and has a circumference sufficient to be slidable within tubular housing 22. The accommodated tubular vessel 20 extends along central rod 12 to cylindrical base 40. Provided on the surface of central rod 12 proximal to base 40 is circumferential groove 44 for facilitating the securing of tubular vessel 20 to rod 12 by means of string 46. Similarly, circumferential groove 48 and string 50 are provided to secure everted end 34 of vessel 20 to staple cartridge 26. An alternative embodiment of staple cartridge 26 for securing an everted vein comprises tiny hooks around the circumference at end 36 of the cartridge. Other

WO 97/28749 PCT/US97/01579

7

suitable means for accomplishing the securing function may be used as well.

5

10

15

20

25

30

35

Referring now to FIG. 2, there is shown a crosssectional view of stapler 10 of the present invention in the
direction of arrows 2-2 of FIG. 1. Here, the staple delivery
end 60 of a circular staple cartridge is illustrated encasing
a circular array of staple delivery means or staple shafts 62.
The present invention is not limited to a single staple shaft
array, however. It is commonly known in the art to employ a
plurality of concentric arrays or rows of staple shafts for
anastomotic procedures. Extending from staple shaft array 62,
is an array of narrow channels 68, each narrow channel
corresponding to each staple shaft. Channel array 68 is used
solely for manufacturing purposes and is not a necessary
element of the invention. Central rod 64 and its base 66 are
axially and centrally located within the cylindrical staple
cartridge 60.

FIG. 3 shows the underside view of anvil 70 in the direction of arrows 3-3 of FIG. 1. The anvil 70 has an array 74 of means for deforming staples. Central rod attachment 72 is centrally located on anvil 70 which provides an array of staple deforming means 74, comprised here of an array of recess pairs, for bending staples projected from corresponding array of staple shafts 62 of the staple cartridge of FIG. 2.

Depicted in FIG. 4 is a cross-sectional view of anvil 70 in the direction of arrows 4-4 of FIG. 3. Each recess pair 76 is curved to bend staple legs radially inward. The projected staples can be made to bend radially inward or radially outward depending on the spacing 78 between the recess of each paired recess 76. Alternatively, each recess can be positioned orthogonal to its present position to bend the staple legs at right angles to their axis of projection.

Although the present invention is primarily described and depicted as forming staple bonds that are circular and as having component circumferences that are circular, other embodiments are realized for forming staple bonds having elliptical, tear drop or other generally oval circumferences. Accordingly, the anvil and associated staple

10

15

20

25

30

35

recess array, and the cartridge housing and associated staple shaft array of these alternative stapler embodiments have circumferences in the shape of the desired staple bond. For example, FIGS. 5 and 6 illustrate an anvil and staple cartridge, respectively, having tear-drop shaped circumferences.

FIG. 5 shows a cross-sectional view of a tear-drop shaped staple cartridge. The staple delivery end 80 of the staple cartridge is illustrated encasing a tear drop array of staple delivery means or staple shafts 82. Extending from staple shaft array 82, is an array of narrow channels 84, each narrow channel corresponding to each staple shaft. Channel array 84 is used solely for manufacturing purposes and is not a necessary element of the invention. Central rod 86 and its base 88 are coaxially and centrally located within the cylindrical portion of dear drop staple cartridge 80.

FIG. 6 shows the underside view of a tear drop shaped anvil 90. Central rod attachment 92 is centrally located on the circular portion of anvil 90 which provides an array of staple deforming means comprised of recess pairs 94 for bending staples projected from corresponding array of staple shafts 82 of the staple cartridge of FIG. 5.

Referring now to FIG. 7, there is shown stapler 100 of the same embodiment depicted in FIGS. 1 - 4. A tubular housing 102 coaxially contains central rod 104 and rod base 106, the end of central rod 104 opposite that of anvil 114 being suitably mounted, such as by welding, to rod base 106 (connection not shown). Threadedly mounted to and extending perpendicular from rod base 106 is a short stem 108, positioned at approximately half the length of base 106. The top of stem 108 has cylindrical knob 110 transversely mounted. Stem 108 is moveable within narrow channel 112, cut within housing 102 and running parallel to the axis traveled by central rod 104 and rod base 106. Channel 112 limits the rotational movement of stem 108 and thereby maintains a proper radial orientation between anvil 114 and staple cartridge 116 during reciprocation.

Weldedly mounted to and protruding perpendicularly from cylindrical face 118 of housing 102 and paralleling rod 104 is cylindrical array of staple driver pins 120, all drivers pins being identical and each having the form of a solid parallelogram. Staple cartridge 116 encases, from end to end, cylindrical array of hollow staple shafts 122 which holds a plurality of preloaded staples (not pictured). All shafts 122 are identical and each has height and width dimensions such that a corresponding staple driver pin 120 is slidable therein.

5

10

15

In order to have an optimally functioning stapler, it is necessary to maintain a clean and clear passageway for central rod 104, base 106 and staple shafts 122. Accordingly, one embodiment of the present invention comprises a disposable cartridge which is disposed of and replaced after one anastomotic stapling. Another embodiment provides a slidable sleeve around the driver pin array to prevent blood and tissue from getting caught therein.

For anastomosis to be successful, it is imperative not to injure the living tissue being stapled by 20 overcompressing it between anvil 114 and staple cartridge 116 or by a staple bond that is exceedingly tight. Accordingly, overcompression of the tissue is pher embodiments are known in the prior art for accomplishing this objective. For example, 25 U.S. Patent No. 4,575,468 employs mutually coacting stops located on the inner surface of a tubular housing and on the surface of a coaxial rod to provide variable degrees of engagement between tissues to be stapled so as to ensure against overcompression of the tissue. A spring-loaded engagement between the rod and tubular housing is also 30 applicable for the present invention. Other means suitable for this purpose will be apparent to those having ordinary skill in the art.

Finally, FIG. 7 illustrates threaded end 124 of rod base 106 which extends beyond the length of housing 102 to threadedly engage with cylindrical nut 126 which has internally threaded throughbore 120 extending the full length of cylindrical nut 126 to allow end 124 to exit therethrough.

10

15

20

25

30

35

10

FIGS. 8 and 9 illustrate the mechanical interaction between the staple driver, staple cartridge and anvil upon engagement. FIG. 8 illustrates staple driver array 200 mounted on face 202 of tubular housing 204 slidably engaged within staple shaft array 206 of staple cartridge 208. Staple array 210 is projected from staple cartridge 208 and through the tissues to be stapled (not shown). FIG. 9 shows a close-up of a staple being driven by driver pin 252 and projecting through cartridge 254 through tissues 256 and 258. The legs 260 and 262 of staple 250 then engage with and bend along the curved recesses 264 and 266, respectively, of anvil 268 to form a bond between tissues 256 and 258.

Referring now to FIGS. 10 - 16, with like numbers referring to like elements, there is illustrated the steps of the anastomotic procedure using the structural embodiment described above. Now referring to FIG. 10 specifically, the anvil-headed end of rod base 302 is inserted into transected vein 304 having a length in the range of 10 - 18 cm (4 -7 inches). End 308 (the end to be stapled) of vein 304 is positioned proximate to anvil 306. Opposing end 310 of vein 304 is tied with string 312 to central rod 314 at a circumferential depression (not shown) proximate to base 302.

FIG. 11 shows the step of inserting central rod 314 with attached vein 304 into staple cartridge 318 and tubular housing 316 such that staple cartridge 318 is proximate to anvil 306. FIG. 12 illustrates the next several steps of the method of the present invention which can be performed in any The end of vein 304 is everted over staple cartridge 318 and tied with string 320 securing it to staple cartridge 318 (covered by vein 304). Threaded stem 322 of cylindrical knob 324 is threadedly engaged with a threaded bore (not shown) base 302, the bore being aligned with narrow channel 326. Cylindrical nut 328 is threadedly engaged with the threaded end 300. As indicated in FIG. 13, anvil 306 is positioned within lumen 330 of vascular artery 332 via incision 334. A cross-section of a portion of vein 304 is shown everted over the staple delivery end of staple cartridge 318.

10

15

20

25

30

35

In FIG. 14, central rod 314 (not visible) and rod base 302 (not visible) are optimally coaxially positioned within tubular housing 316 by means of sliding knob 324 along channel 326 toward vascular artery 332. Nut 328 is rotated in a clockwise direction to engage it with tubular housing 316 causing rod base 302 to become rigidly interconnected with nut 328. As the clockwise turning continues, rod base 302 is drawn through the bore in nut 328, bringing the staple cartridge 336 and anvil 306 within artery 332 together. An embodiment employing mutually coacting stops (not shown) would, at this point, be at the first coacting position or the "loaded" position. The clockwise motion is continued so that everted vein 304 engages with the wall of artery 332 and until the staple drivers (not visible) are actuated, driving the staples (not visible) through the tissues to create a bond 338 (FIG. 15). If mutually coacting stops are employed, the configuration would be in the "firing" position.

Finally, FIG. 16 illustrates heart 350 having aorta 352, pulmonary artery 354, right atrium 356, right ventricle 358, left ventricle 360, left atrial appendage 362, right coronary artery 364, left anterior descending artery 368, and diagonal artery 370. Here, vein 304 has been anastomotically stapled to left anterior descending artery 368.

To complete the anastomotic procedure of the bypass vein 304, the unstapled end of the anastomotized vein 304 must now be connected to aorta 352. However, another structural embodiment of the present invention, referred to as the "proximal" stapler, is needed since the embodiment described above, i.e., the "distal" stapler, requires the vein to have two distal or untethered ends. Accordingly, FIGS. 17 - 28 describe a structure and method thereof for a second embodiment of the present invention which is suited for the anastomotic stapling of a tubular vessel having only one distal end, the other end having already been anastomotically stapled.

Referring now to FIGS. 17 - 19, with like numbers referencing like elements, there is shown anastomotic stapler 400 having handle 402 with elongated vessel rod 404 and

elongated driver rod 406 mounted perpendicularly to handle face 408 and parallel to each other, both being of approximately the same length. Vessel rod 404 has a centrally mounted generally circular anvil 410. Vessel rod 404 has a circumference sufficient to coaxially accommodate a tubular vessel (not shown) to be stapled to the aorta. Driver rod 406, having threaded end 412 and handle 414, extends through bore 416 of handle 402.

5

10

15

20

25

30

35

Stapler 400 also comprises staple cartridge 418, enlarged in FIG. 18 for purposes of describing its detail. Referring then to FIG. 18, there is shown the staple cartridge of FIG. 17 in its open position having top and bottom units 420 and 422, respectively. Units 420 and 422 are engaged at one side by hinge 424 which allows cartridge 418 to be opened and closed. Staple cartridge 418 has two parallel bores 426 and 428 with inner circumferences sufficient to coaxially accommodate vessel rod 404 with a coaxially accommodated vein (not shown) and driver rod 406, respectively. Staple delivery end 430 extends from staple cartridge 418 along the axis of bore 426 to accommodate the everted end of a vein to be stapled. Bore 428 is internally threaded to be threadedly engagable with driver rod end 412.

For a proper fit between units 420 and 422, a detent-recess pair is provided having detent 432 extending from inner surface 434 of top unit 420 which mates with recess 436 within inner surface 438 of bottom unit 422. To secure closing, a curved clip 440 is provided to fit around cylindrical casing 442 of bore 428.

When in a closed position, staple cartridge 418 has cylindrical staple delivery means or staple shaft array (not shown) encased in staple delivery end 430 which mates with cylindrical driver pin array 444 mounted on driver 446. Both the hollow shafts and the solid driver pins have height and width measurements that allow them to be slidably engagable with each other. Driver 446 is slidable along surface 448 of top unit 420 and surface 450 of bottom unit 422 to the point of engagement with shoulder 452 of top unit 420 upon which driver pin array 444 becomes engaged within the staple shaft

array, projecting preloaded staples from the end of staple delivery end 430. Shoulder 452 limits the engagement of driver pin array 444 so that the tissue being stapled is not overcompressed. Modifications of the this embodiment can employ mutually coacting stops or spring-loaded type configurations between the driver and staple cartridge to prevent against overcompression of the tissue.

5

10

15

35

FIG. 19 shows a front view of staple cartridge 418 in its closed position with top unit 420 engaged with bottom unit 422. Clip 440 securely fits around cylindrical casing 442. Staple deforming end or staple shaft array 454 is shown on the face of staple delivery end 430.

FIGS. 20 - 28, with like numbers referencing like elements, depict the various steps of the anastomotic procedure using the structural embodiment in FIGS. 17 - 19 described above. Referring now to FIG. 20, vessel rod 500 is inserted through aorta 502 of heart 504 via incisions 506 and 508 on opposing walls of aorta 502 such that anvil 510 is centrally positioned within aorta 502.

20 In FIG. 21, the end of vessel rod 500 is then inserted into the distal end of vein 512 with anvil 510 still centrally positioned within aorta 502. Next, as shown in FIG. 22, vessel rod 500 with accommodated vein 512 is positioned within the corresponding bore 514 in open staple cartridge 516. Rod 500 and vein 512 should be positioned such that a 25 sufficient length of distal end 518 of vein 512 extends beyond the end of cartridge 516 such that distal end 518 can be everted over cylindrical sleeve 520 of cartridge 516 (See FIG. 23). Once vein 512 has been optimally positioned, staple 30 cartridge 516 is clamped around it and secured with clip 522, illustrated in FIG. 24. Now, distal end 518 of vein 512 is everted over sleeve 520 and is securely tied with string 524.

Referring now to FIG. 25, driver rod 526 is slid into bore 528 of handle 530 and then threadedly engaged with bore 532 of staple cartridge 516. FIG. 26 shows a close-up of staple cartridge 516 as it appears in its closed position.

Moving now to FIG. 27, there is shown driver handle 534 rotated in a clockwise direction, bringing together anvil

510 and cylindrical sleeve 520. The clockwise rotation is continued until the aorta wall 502 is engaged with the distal end 518 of vein 512 upon which the staple driver pins (not visible) are fully engaged within each of the corresponding staple shafts (not visible), driving the staples (not visible) through the engaged tissue to create anastomotic bond 536 between aorta 502 and vein 512 (See FIG. 28).

5

10

15

20

25

30

35

Referring to Fig. 29, another stapler 600 is shown. The stapler 600 advantageously provides an actuator 602 for compressing the tissue layers to be stapled and a trigger 604 for firing the staples (not shown). By providing both the actuator 602 and trigger 604, the amount of tissue compression can be controlled independent of staple firing.

The stapler 600 includes a handle 606 with the actuator 602 being rotatably coupled to the proximal end of the handle 606. The actuator 602 has a groove 608 which engages a set screw 610 in the handle 606 so that the actuator 602 can only rotate relative to the handle 606. A rod 612 is threadably coupled to the handle 606 so that rotation of the actuator 602 moves the rod proximally and distally. The rod 612 extends through a housing 614 and an anvil 616 is connected to the distal end of the rod 612. As will be discussed in further detail below, the actuator 602 is rotated to move the anvil 616 relative to a shoulder 618 of the housing 614 for compressing the tissue layers to be stapled.

The trigger 604 is pivotally coupled to the handle 606 and actuation of the trigger 604 fires the staples (not shown) as will be described in further detail below. The trigger 604 engages a driver 620 which is biased toward the position of Fig. 29 by a spring 622. A stop 624 limits rotation of the trigger 604 beyond the position in Fig. 29. The driver 620 contacts and drives a shaft 626 which extends toward the distal end. The driver 620 preferably has a throughhole 628 having a square cross-sectional shape (not shown) through which the rod 612 extends. The rod 612 has a complementary square cross-sectional shape at a portion extending through the throughhole 628 to prevent rotation of the rod 612. The housing 614 also includes a tube 630 and a

guide 634 which has the shoulder 618. The tube is connected to the handle 606 by another set screw 632.

5

10

15

20

25

30

35

Referring to Fig. 30, the distal end of the stapler 600 is shown. The distal end of the shaft 626 engages a staple pusher 636. The staples (not shown) are positioned in cavities 638 and are driven toward recesses 640 in the anvil 616. The staple pusher 636 is slidably coupled to the guide 634 which guides the staple pusher 636 and defines the cavities 638 in which the staples are positioned. The guide 634 is preferably coupled to the tube 630 by a compression fit but may be connected to the tube 630 in any other manner. When the anvil 616 is moved toward the proximal end by rotation of the actuator 602, the tissue layers are compressed between the anvil 616 and the shoulder 618 of the guide 634 as will be described below in connection with Fig. 36.

Referring to Fig. 31, a cross-sectional view of Fig. 30 is shown along line I-I. The guide 634 preferably includes at least five, and more preferably at least six, cavities 638, however, any number of cavities 638 may be provided. The staple pusher 636 includes staple drivers 642 which are positioned in the cavities 638 and extend radially outwardly from a central tube 644. Referring to Fig. 32, another cross-sectional view of Fig. 30 is shown along line II-II. The recesses 640 of the anvil 616 are positioned and shaped to engage and deform the staples being driven from the cavities 638 and have a cross-sectional shape as shown in Fig. 4. The cavities 638 and recesses 640 may have any other configuration, including the tear drop shape of Figs. 5 and 6, without departing from the scope of the invention.

Referring to Figs 33-34, a preferred staple 646 is shown. The staple 646 includes a tissue compressing portion 648 extending between legs 449 for compressing the tissue layers being stapled. The tissue compressing portion 648 has a height A of preferably 0.040 inches while the overall height B of the staple is preferably 0.125 inches. The height A of the tissue compressing portion is preferably at least 15 %, and more preferably at least 25 %, and most preferably at least 30% of the overall height B of the staple 646. The

WO 97/28749 PCT/US97/01579

tissue compressing portion 648 is preferably solid between a top 650 and bottom 652 of the staple 646 so that the staple 646 is more rigid, however, the tissue compressing portion 648 may also be hollow between the top 650 and bottom 652. The bottom 652 of the tissue compressing portion 648 may also include tissue engaging features, such as atraumatic ridges, for securely grasping the tissue. The tissue compressing portion 648 permits controlled compression of the tissue while the top 650 of the staple 646 is still engaged by the staple pusher 636 for stability.

The staple 646 preferably includes a notch 654 which ensures that the legs 649 bend at the desired location. The legs 649 preferably have a width C of 0.010 inches. The sharp distal end of each leg is beveled at about 45E and the notch 654 is preferably a distance D of 0.025 inches from the sharp distal end. The notch 654 preferably has a radius of curvature of about 0.005 inches. Referring to Fig. 34, the staple 646 preferably has a thickness E of 0.010 inches and a width F of 0.072 inches. Although the dimensions given above are preferred, the staple 646 may have any other dimensions without departing from the scope of the invention.

Operation of the stapler 600 is now described in connection with attaching a graft 660 to a blood vessel such as an aorta or a coronary artery. Referring to Fig. 35, the rod 612 is detached from the stapler 600 by rotating the actuator 602 until the rod 612 is decoupled from the actuator 602. The graft 660, which can be either synthetic or natural, is then fitted over the rod 612 with a suture 656 securing the proximal end of the graft 660 to the rod 612. The rod 612 is then reattached to the actuator 602 so that the graft 660 is positioned almost entirely within the stapler 600.

Referring to Fig. 36, the distal end of the graft 660 is everted around the shoulder 618. The anvil 616 is then pushed through the opening in the body structure 662, which may be an aorta or a coronary artery, to which the graft 660 is being attached. The actuator 602 is then rotated to compress the body structure 662 and graft 660 between the anvil 616 and shoulder 618 as shown in Fig. 37. An advantage

of the stapler 600 is that the compressive force on the graft 660 and body structure 662 may be controlled independent of staple firing. Although it is preferred to movably couple the anvil 616 to the handle 606, the anvil 616 may be fixed to the handle 606 and the shoulder 618 may be movably coupled to the handle 606 for compressing the tissue layers.

5

10

15

20

25

30

35

17

Referring still to Fig. 37, the trigger 604 is manipulated to drive the staple pusher 636 and fire the staples 646. The staples 646 are forced against the recesses 640 of the anvil 616 and buckle at the notches 654 (Fig. 3ed, the actuator 602 is rotated to release compression of the tissue between the anvil 616 and shoulder 618. The anvil 616 and rod 612 are then removed from the graft 660 and the other end of the graft 660 is attached to another body structure, such as an aorta or a coronary artery, thereby completing the graft procedure.

Referring to Fig. 38, yet another stapler 700 is shown. The stapler 700 includes similar features to the stapler 600 of Figs. 29-37 and like reference numerals refer to like structure. The stapler 700 includes a handle 706 having an actuator 702 at the proximal end. The actuator 702 has a groove 708 which engages a set screw 710 for rotatably coupling the actuator 702 to the handle 706. A rod 712 is threadably coupled to the handle 706 so that rotation of the actuator 702 moves the rod 612 proximally and distally. An anvil 716 is connected to the distal end of the rod 612. Rotation of the actuator 702 moves the anvil 716 towards and away from a shoulder 718 of a housing 714 to control compression of tissue layers positioned therebetween as discussed above in connection with the stapler 600.

A trigger 704 is pivotally coupled to the handle 706 and actuation of the trigger 704 fires the staples (not shown). The trigger 704 engages a driver 720 which is biased toward the open position of Fig. 40 by a spring 722. A stop 724 limits rotation of the trigger 704 beyond the position in Fig. 40. The driver 720 contacts and drives a shaft 726 which extends toward the distal end. A tube 630 is also connected to the handle 706 by another set screw 732.

10

15

20

25

30

35

The anvil 716 is expandable from the collapsed position of Fig. 39 to the expanded position of Fig. 40. anvil 716 is easier to withdraw through the graft after stapling is completed since the anvil 716 can assume the collapsed shape of Fig. 40. The expandable anvil 716 is moved from the collapsed shape to the expanded shape by an expander 717 which extends through the rod 712. The expander 717 is coupled to a knob 719 at the proximal end. The knob 719 is rotatably coupled to the actuator 702 so that rotation of the knob 719 moves the expander 717 distally and proximally. distal end of the expander 717 has a conical member 721 which engages the anvil 716 to expand the anvil 716 as will be described in greater detail below. The expander 717 preferably has a square cross-sectional shape (not shown) at a portion 721 passing through the distal end of the rod 712 with the distal end of the rod 612 having a complementary shaped square throughhole 723. The square cross-sectional shape of the expander 711 and throughhole 723 prevent rotation of the expander 717 so that rotation of the knob 719 translates into longitudinal motion of the expander 717.

A distal portion 725 of the rod 712 has a reduced diameter so that the rod 712 is more flexible thereby permitting movement from the collapsed position to the expanded position. Referring to Fig. 39, the distal end of the stapler 700 is shown. The distal end of the shaft 726 engages a staple pusher 736. The staples (not shown) are positioned in cavities 738 and are driven toward recesses 740 in the anvil 716. The staple pusher 736 and guide 734 are the same as described above in connection with Figs. 30-32.

Referring to Fig. 41, a cross-sectional view of Fig. 38 along line III-III is shown. The expander 717 and anvil 716 are shown with the anvil 716 in the collapsed position. The anvil 716 preferably has at least four, more preferably at least five, and most preferably at least six anvil segments 716A. The rod 712 is split longitudinally along the distal portion 725 (Fig. 38) into six corresponding rod sections 712A (Fig. 40) which each carry one of the anvil segments 716A. Fig. 40 shows two of the rod segments 712A.

The rod segments 712A act as springs which permit deflection of the distal portion of the rod 712. The rod segments 712A bias the anvil segments toward the collapsed position of Fig. 39. Referring again to Fig. 41, the expander 717 includes ribs 731 which engage slots 733 in the anvil segments 716A to ensure proper spacing between the anvil segments 716A and prevent displacement of the anvil segments 716A when the staples are fired.

Referring to Fig. 42, a cross-sectional view of Fig. 39 along line IV-IV is shown. The expander 717 is moved 10 toward the proximal end so that the larger diameter portion of the conical member 721 engages the anvil segments 716A and biases the rod segments 712A outwardly as shown in Fig. 39. Each of the anvil segments 716A include one of the recesses 740 shown in Fig. 32 and the recesses 740 are positioned and 15 shaped to engage and deform the staples being driven from the cavities 738 when the anvil 716 is in the expanded position. The anvil segments 716A preferably have a plan area in the collapsed shape which is smaller than the plan area of the recesses when the anvil segments 716A are in the expanded 20 position so that the anvil segments 716A may be easily withdrawn from the stapled area after stapling is completed. The cavities 738 and recesses 740 may be in any other configuration, such as the tear drop shape of Figs. 5 and 6, without departing from the scope of the invention. 25 stapler 700 preferably uses the staple 646 described above in connection with Figs 34-36, however, any other staple may be used.

Stapler 700 operates in essentially the same as the stapler 600 except for use of the expander 717. The rod 712 is decoupled from the actuator 702 and the expander 717 is decoupled from the knob 719. The rod 712 is then passed through the graft 760 with the anvil 716 in the collapsed shape. The rod 712 and expander 717 are then reattached to the actuator 702 and knob 719. The distal end of the graft 760 is everted around the distal end of the guide 734 and the anvil 716 is pushed through the opening in the body structure

10

15

20

25

30

to which the graft 760 is being attached. The knob 719 is then rotated so that the expander 717 moves distally and expands the anvil 716 to the expanded position of Fig. 40. Alternatively, the anvil 716 may be positioned in the expanded position before inserting the anvil 716 into the body The actuator 702 is then rotated to compress the structure. body structure and graft between the anvil 716 and shoulder The trigger 704 is then actuated to drive the staple pusher 736 and fire the staples against the anvil segments 716A. After the staples have been fired, the actuator 702 is rotated to release compression of the tissue between the anvil 716 and shoulder 718 and the knob 719 is rotated to move the expander 717 distally thereby causing the anvil segments 716A to move to the collapsed position. The anvil 716 and rod 712 are then removed from the graft 760 and the other end of the graft 760 is attached to another body structure, such as an aorta or a coronary artery, thereby completing the graft procedure.

It will be understood that the foregoing is only illustrative of the principles of the present invention, and that various modifications can be made by those skilled in the art without departing from the scope and spirit of the invention. For example, the particular stapler structural configurations shown are not critical and other configurations can be used if desired. One possible alternative for the configuration illustrated in FIG. 17 is to have a vessel rod that is retractable (e.g., by means of a telescoping rod). In addition, the vessel rod of this alternative embodiment can be curved to facilitate the anastomotic procedure if necessary. Also, the structure and method of the present invention can be employed thoracoscopically.

rate in

20

30

### WHAT IS CLAIMED IS:

1. A method of attaching a graft to a body structure comprising the steps of:

providing a stapler having an anvil, a rod, a staple pusher and a shoulder, the anvil being attached to the rod and the staple pusher being configured to drive staples, the shoulder being positioned opposite the anvil;

positioning the rod in a graft;

everting the end of the graft around the shoulder; inserting the anvil through an opening in a body structure to which the graft is to be stapled;

compressing the graft and the body structure between the anvil and the shoulder; and

moving the staple pusher so that the staple pusher engages the staples and drives the staples against the anvil thereby stapling the graft to the body structure.

- 2. The method of claim 1, wherein: the compressing and firing steps are independent of one another.
- 3. The method of claim 1, wherein:
  the compressing step is carried out by moving the
  anvil.
  - 4. The method of claim 1, wherein:
    the providing step is carried out with the anvil
    having a plurality of segments, the segments being movable
    between an expanded shape and a compressed shape.
    - 5. The method of claim 4, further comprising the step of:
- expanding the anvil segments from the expanded shape to the compressed shape after the moving step.

15

20

25

30

35

6. The method of claim 5, wherein:

the providing step is carried out with the stapler having an expander longitudinally movable with respect to the plurality of segments;

the expanding step being carried out by moving the expander longitudinally to engage and expand the anvil segments.

7. A method of attaching a graft to a body structure, comprising the steps of:

providing a stapler having a rod, a plurality of anvil segments, a movable staple pusher and a shoulder, each of the plurality of anvil segments having a recess adapted to deform a staple, the staple pusher being configured to drive a plurality of staples toward the recesses of the plurality of anvil segments, the shoulder being positioned opposite the anvil, the plurality of anvil segments being mounted to the rod and being movable between an expanded position and a collapsed position;

positioning the rod in a graft;

everting an end of the graft around the shoulder; inserting the plurality of anvil segments through an opening in a body structure to which the graft is to be stapled, the plurality of anvil segments being inserted into the body structure in the collapsed position;

compressing the graft and the body structure between the plurality of anvil segments and the shoulder; expanding the plurality of anvil segments to the expanded shape;

moving the staple pusher so that the staple pusher engages the staples and drives the staples against the plurality of anvil segments;

collapsing the plurality of anvil segments from the expanded shape to the collapsed shape after the moving step; and

removing the rod from the graft when after the collapsing step.

8. The method of claim 7, wherein:

the providing step is carried out with the stapler having an expander, the expander being slidably coupled to the plurality of anvil segments for moving the plurality of anvil segments between the expanded and collapsed positions.

9. The method of claim 8, wherein: the compressing and moving steps are performed independently.

10

5

- 10. A stapler for stapling a graft to a body structure, comprising:
  - a handle;
- a housing coupled to the handle, the housing having 15 a shoulder;
  - a staple pusher movably coupled to the housing;
  - a rod coupled to the handle and extending at least partially through the housing;

an anvil connected to the rod;

a first actuator configured to move the anvil relative to the shoulder of the housing for compressing tissue layers positioned therebetween;

a second actuator coupled to the handle, the second actuator being configured to drive the staple pusher for driving staples toward the anvil.

11. The stapler of claim 10, wherein: the staple pusher includes a plurality of staple drivers for driving a plurality of staples.

30

25

12. The stapler of claim 10, wherein:
the anvil is separated into a plurality of anvil
segments, the plurality of anvil segments being movable
between an expanded position and a collapsed position.

35

- 13. The stapler of claim 12, further comprising:
  an expander slidably coupled to the handle, the
  expander slidably engaging the plurality of anvil segments for
  moving the plurality of anvil segments between the expanded
  and collapsed positions.
  - 14. The stapler of claim 12, wherein:

the plurality of anvil segments each include a recess for engaging and deforming a staple, the plurality of anvil segments having a smaller cross-sectional area when in the collapsed position than the recesses of the plurality of anvil segments when the plurality of anvil segments are in the expanded position for facilitating withdrawal of the anvil from a stapled area.

15

10

5

- 15. A staple for use in securing a body structure to another body structure, the staple comprising:
  - a first leg having a first sharp end;
  - a second leg having a second sharp end;
- a tissue compression portion extending between the first and second legs;
  - a top coupled to the tissue compression portion, a first distance between the top and the tissue compression portion being at least 15 % of a second distance between the top and the first and second sharp ends.
  - 16. The staple of claim 15, wherein:
    the first distance is at least 30 % of the second distance.

30

25

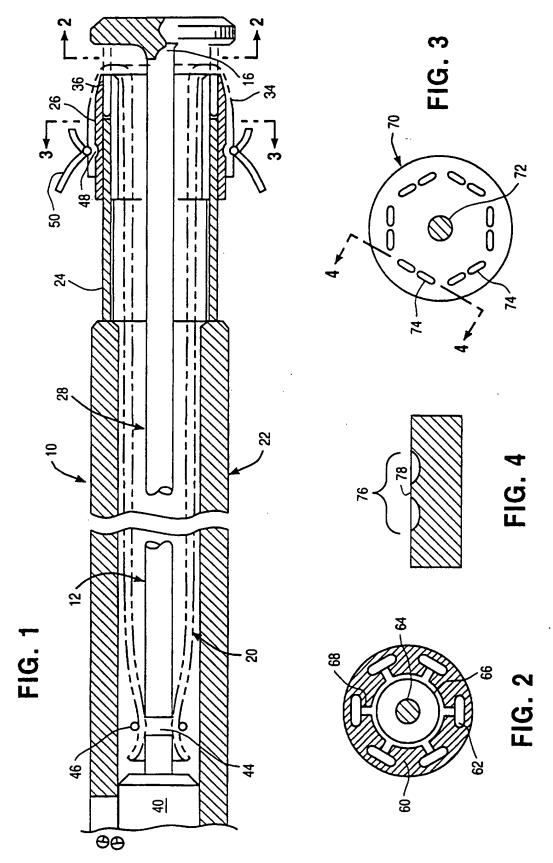
17. The staple of claim 15, wherein:

the first and second legs each include a notch, the first and second legs bending at the notch when the staple is fired.

35

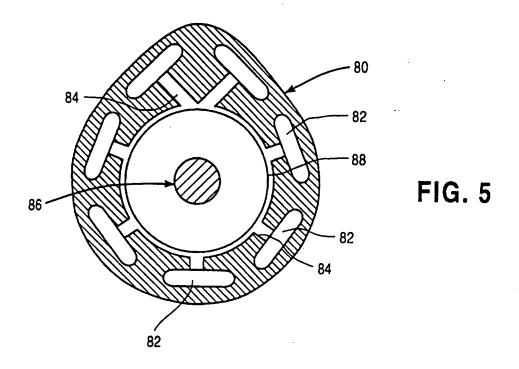
18. The staple of claim 15, wherein the staple is solid between the top and tissue compression portion.
F:\Data\Paz\Paz\Paz\Paz\Jm\Jm\J2601

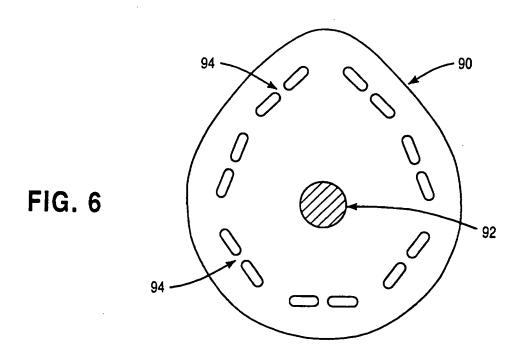
1/26

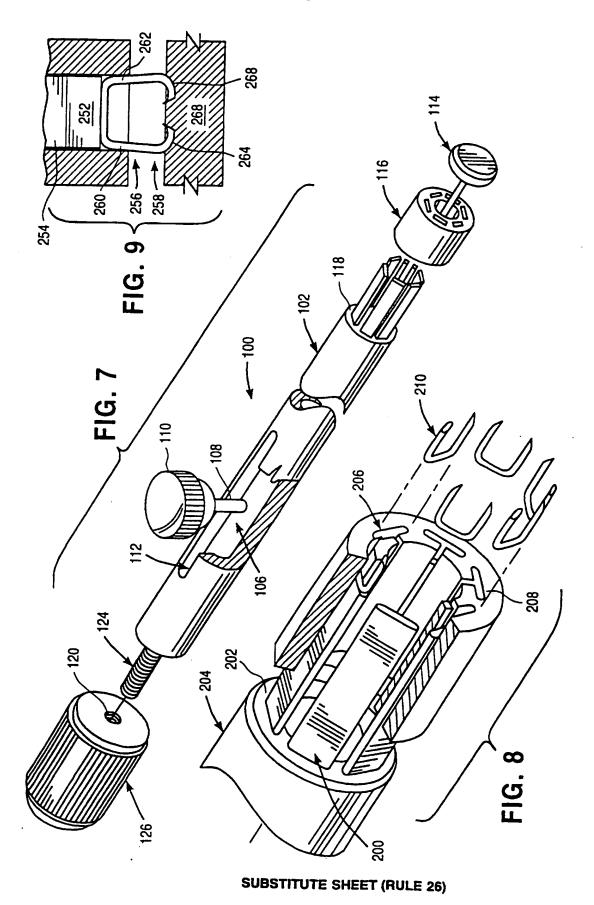


10 mana

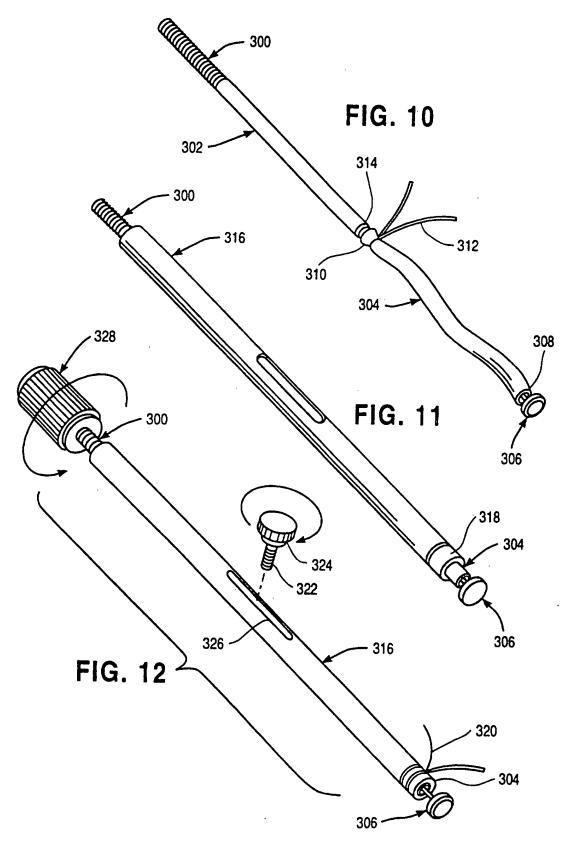
2/26





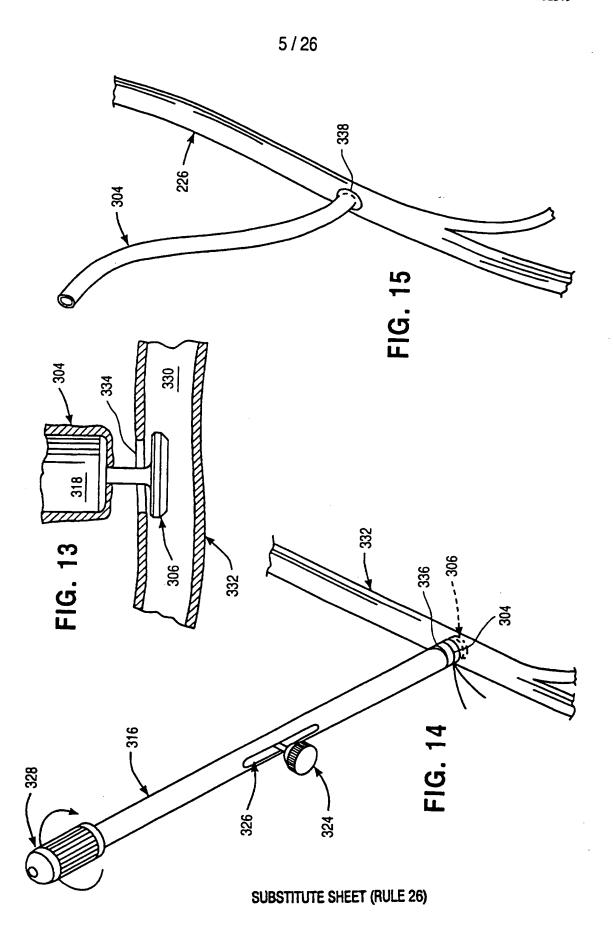


DOM:



SUBSTITUTE SHEET (RULE 26)

Section 1



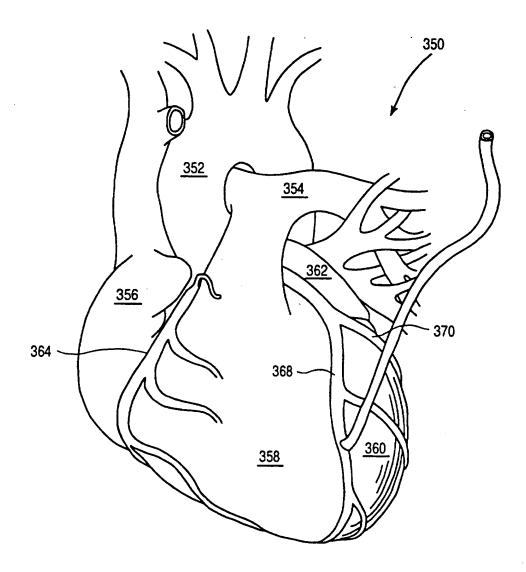
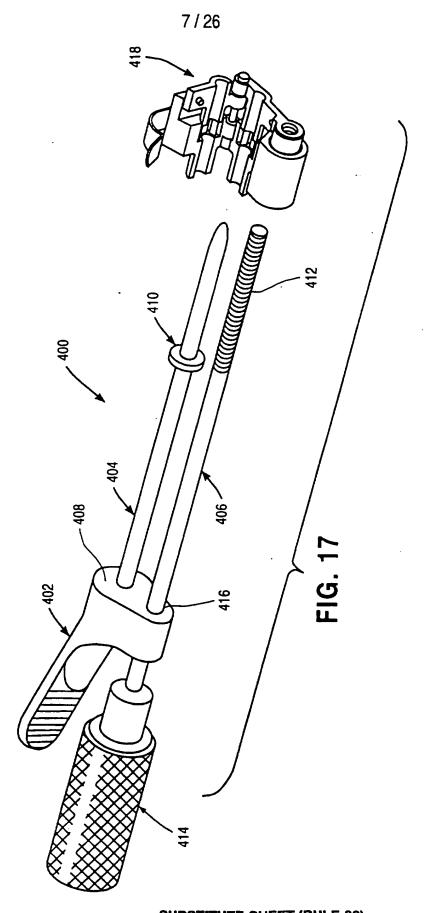


FIG. 16



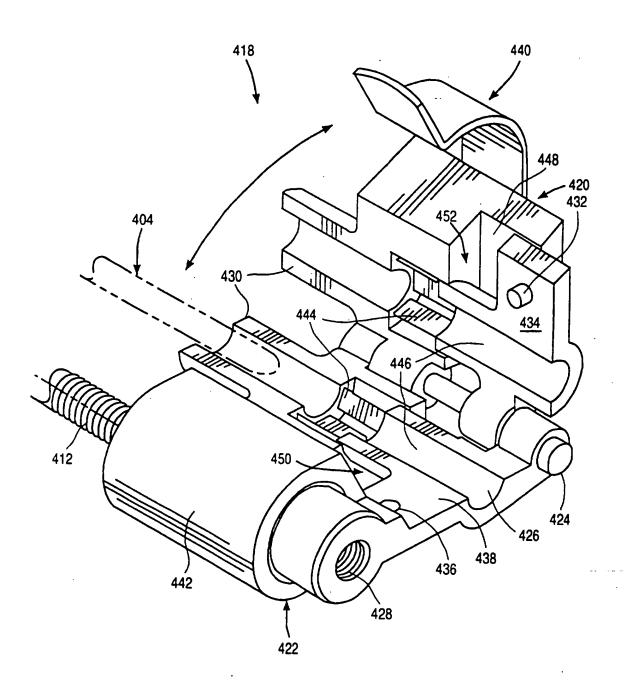
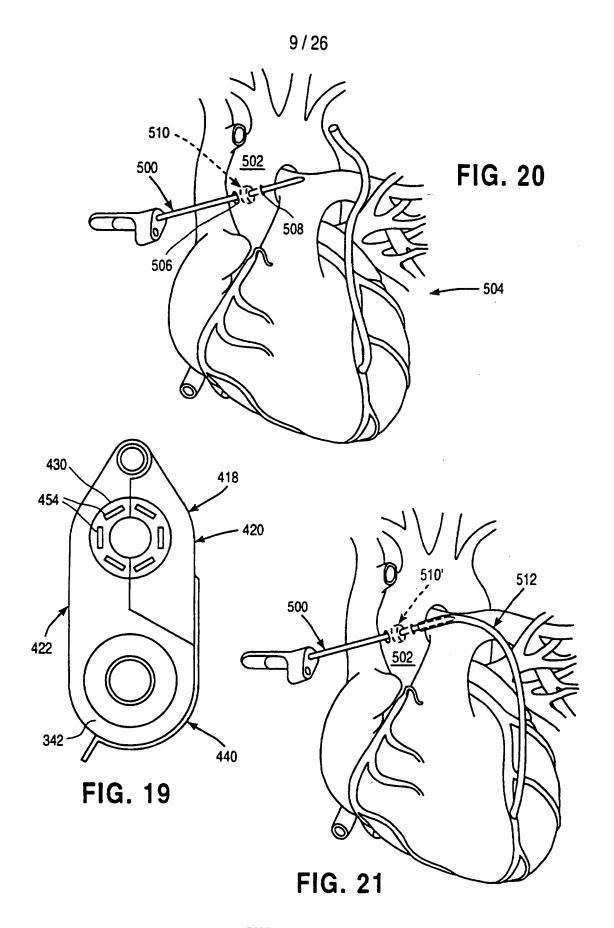
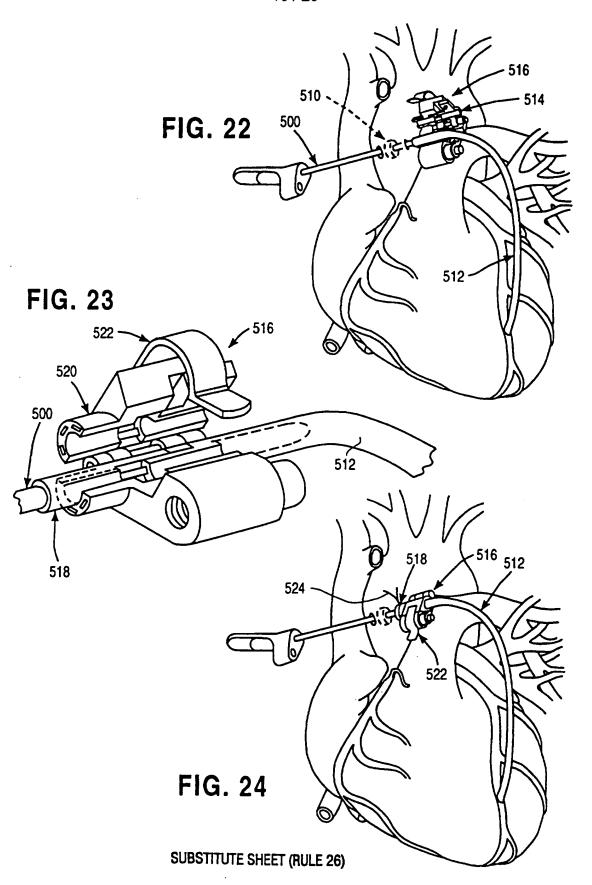


FIG. 18



ou.

10/26



11/26

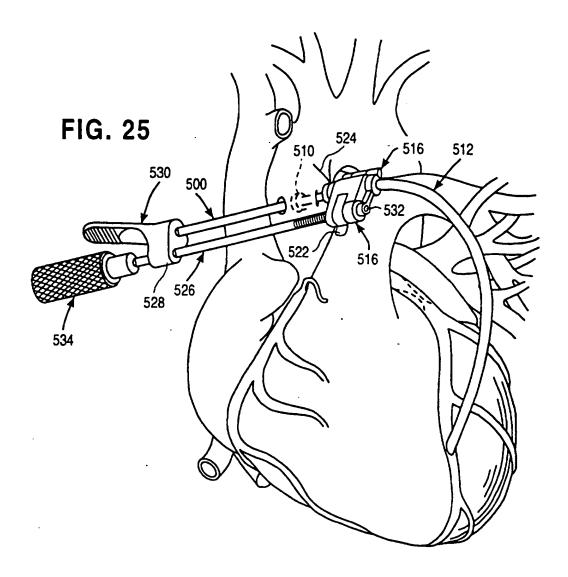
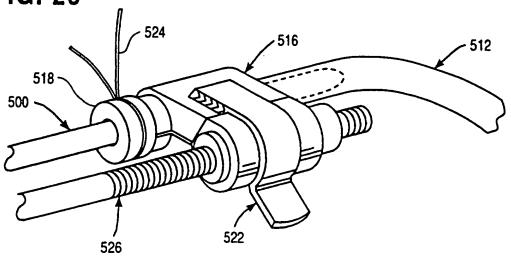
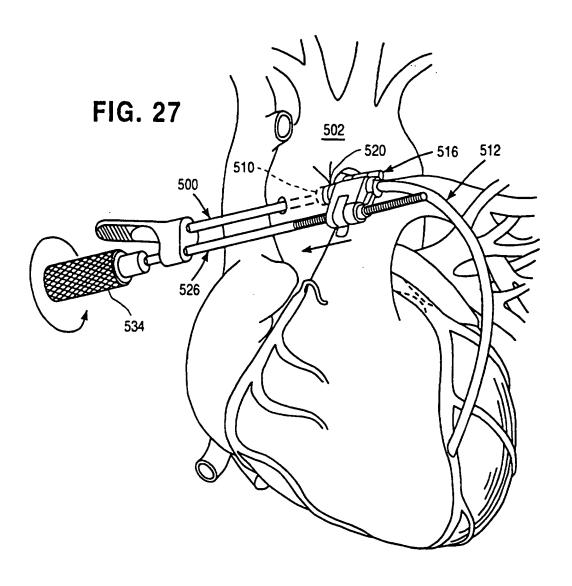


FIG. 26





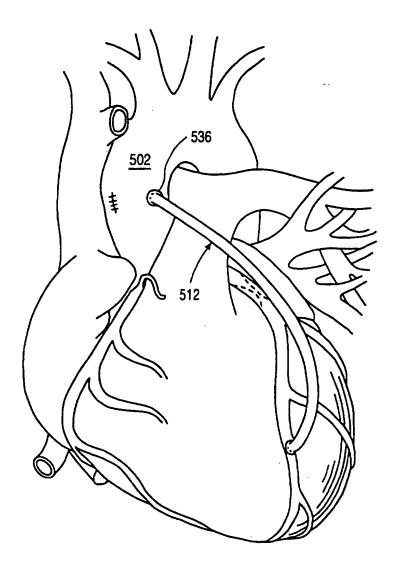
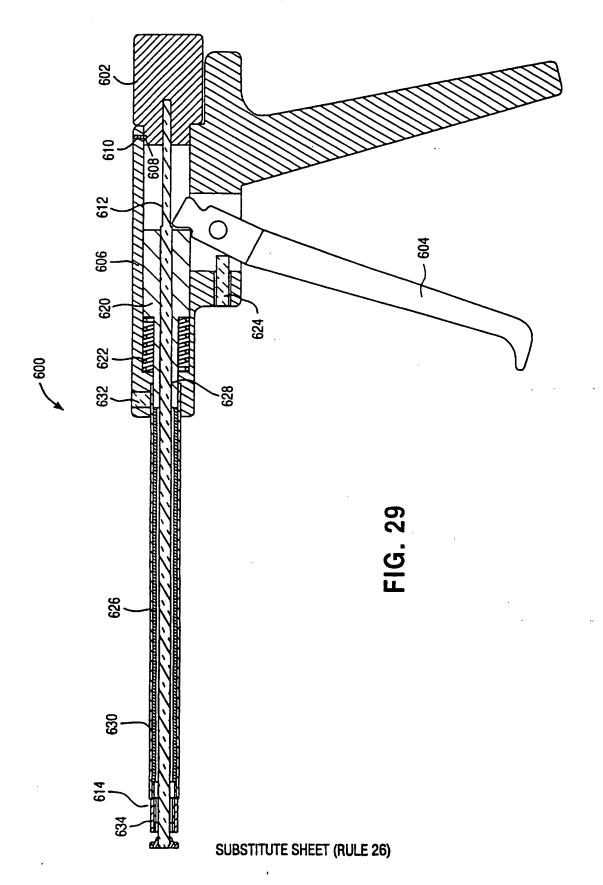


FIG. 28

14/26



Stant !

**BREET** 

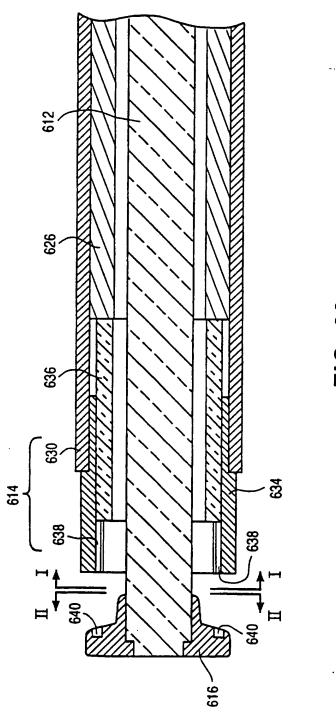
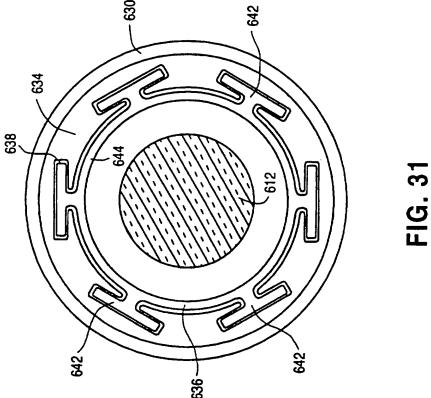
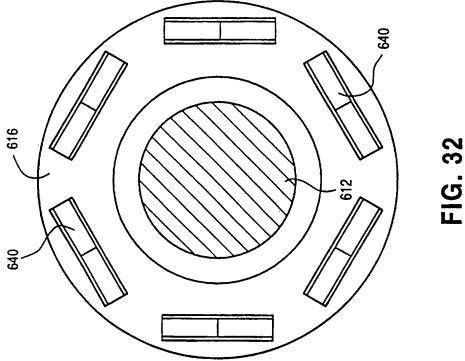
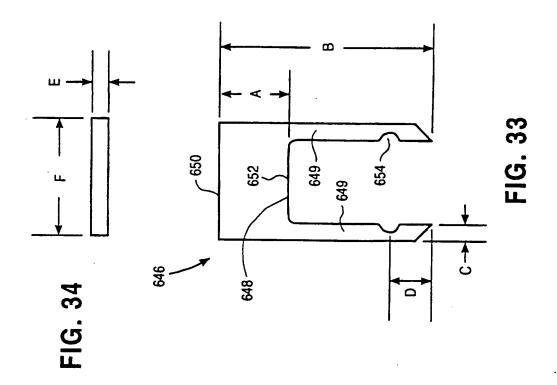


FIG. 30







SUBSTITUTE SHEET (RULE 26)

19/26

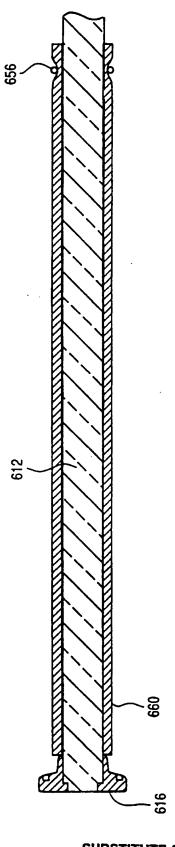
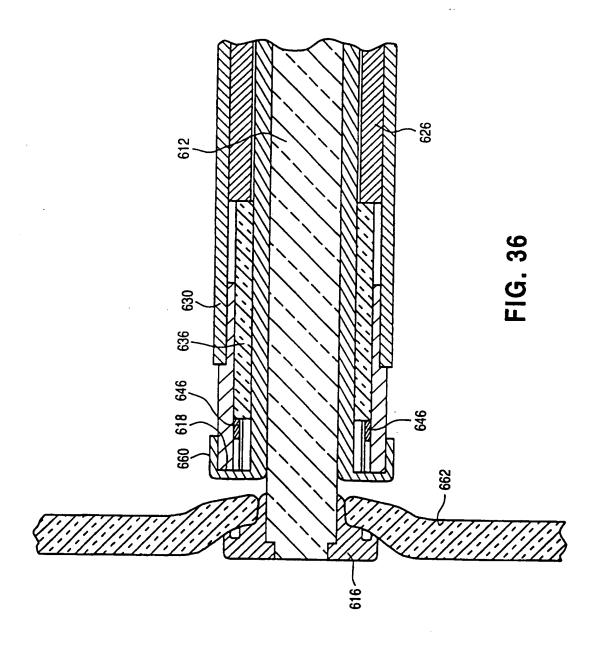
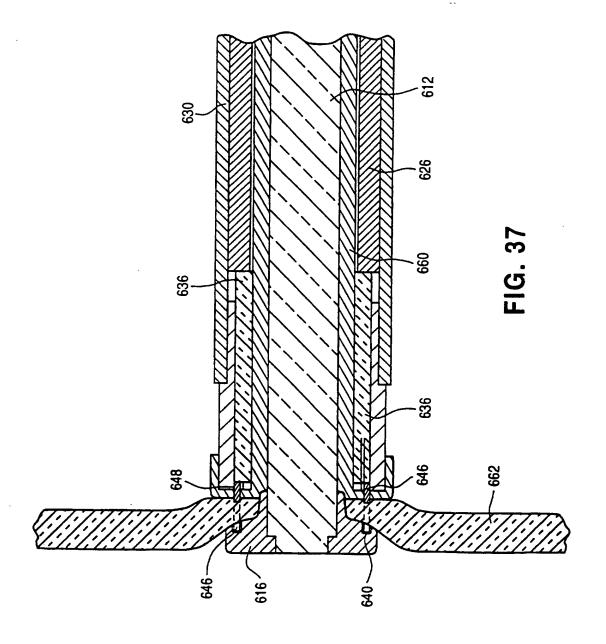


FIG. 35

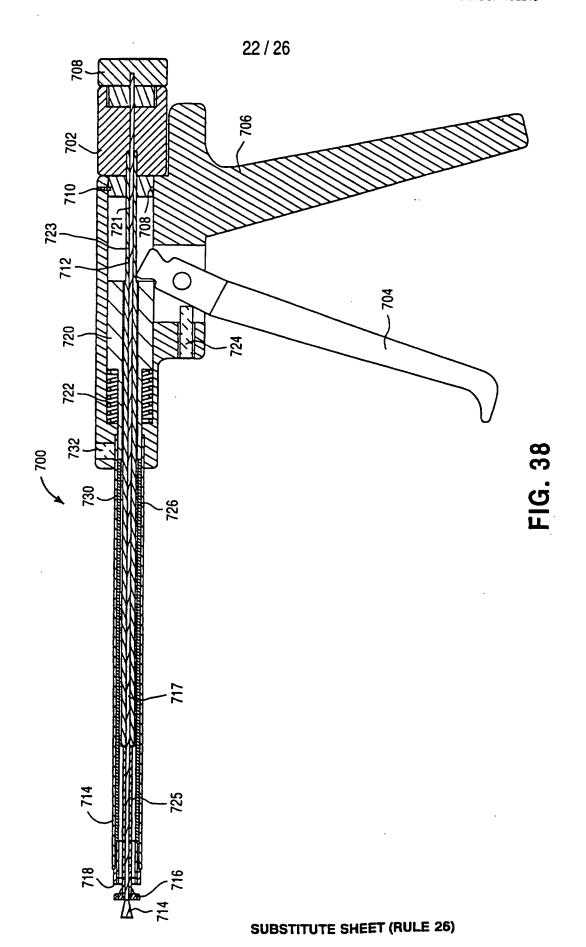
160 165:

20/26





SUBSTITUTE SHEET (RULE 26)



readily.

接納情

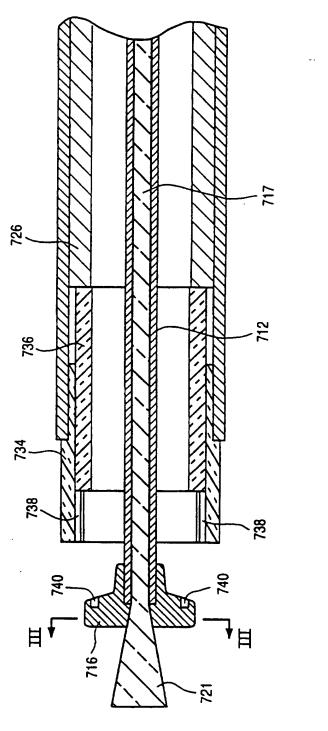


FIG. 39

SUBSTITUTE SHEET (RULE 26)

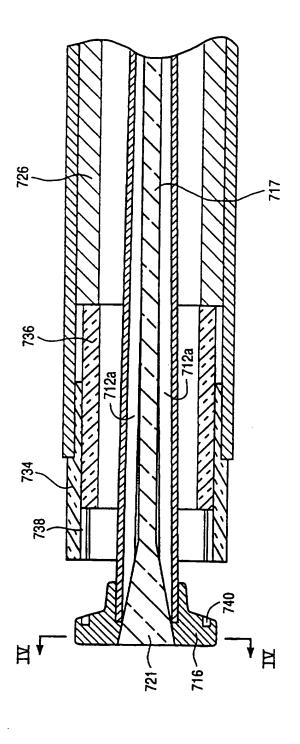
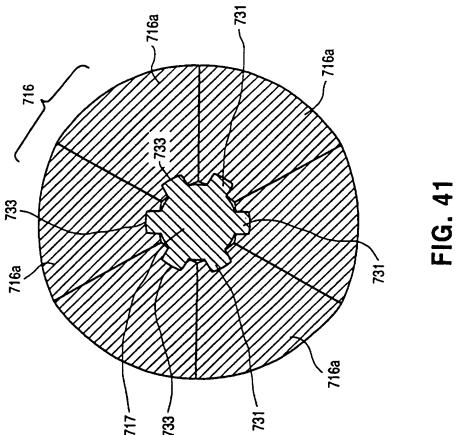
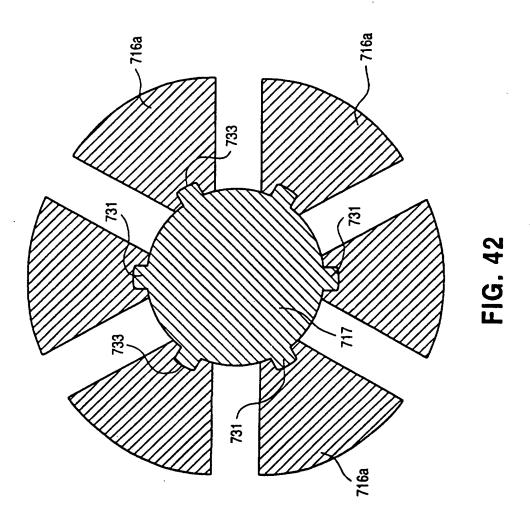


FIG. 40



SUBSTITUTE SHEET (RULE 26)



SUBSTITUTE SHEET (RULE 26)

1909

## INTERNATIONAL SEARCH REPORT

International application No. PCT/US97/01579

A 05	ACCIDIONATION OF COMME						
A. CLASSIFICATION OF SUBJECT MATTER							
IPC(6) :A61B 17/068 US CL :227/19,175.1,179.1 606/219							
According to International Patent Classification (IPC) or to both national classification and IPC							
B. FIELDS SEARCHED							
Minimum documentation searched (classification system followed by classification symbols)							
U.S. : 227/19,175.1,175.1, 179.1; 606/219							
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched							
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)							
de distribution scarch (dance of data date and, where practicable, search terms used)							
C. DOCUMENTS CONSIDERED TO BE DELEVANT							
C. DOCUMENTS CONSIDERED TO BE RELEVANT							
Category*	Citation of document, with indication, where	appropria	te, of the relevi	int passages	Relevant to claim No.		
X	US A 4 505 414 (EU ID) 40	141	1000				
^	US, A, 4,505,414 (FILIPI) 19	marcn	1985,	See Entire	10-14		
	Document.						
	110 4 4 700 00 4 10 00 10						
A	US, A, 4,592,354 (ROTHFUSS)	03 Ju	ne 1986,	See Entire	1-14		
	Document.				į		
					ļ		
Α	US,A, 4,700,703 (RESNICK ET	AL.) 20	October 1	1987 500	1 14		
	entire Document.		OCTODO:	1307, 366	1-14		
	onthe Doddinont.						
A I	LIC A E 202 OE2 (DILOTTI ET						
^	US,A, 5,292,053 (BILOTTI ET	AL.) 08	March 1	994, See	1-14		
	Entire						
. 1							
A	US,A, 5,403,333 (KASTER ET	AL.) 0	4 April 1	995. See	1-14		
	Entire		•		1		
	Document.						
					[		
<del></del>							
Further documents are listed in the continuation of Box C. See patent family annex.							
Spor	cial categories of cited documents:	·T			emetional filing data		
A* document defining the general state of the art which is not considered date and not in conflict with the applications but cited to understand the							
ID (I	e or beindries totalese		principle of theory	underlying the inv	rention		
	ier document published on or after the international filing date	.x.	considered novel of	cular relevance; the canada	e claimed investion cannot be and to involve an investive step		
L" docu cited	ament which may throw doubts on priority claim(s) or which is to establish the publication date of another cristion or other		when the documen	N is taken alone			
фас	au reason (as specifica)	•Y•	document of parti	cular relevance; th	e claimed invention cannot be		
O" docu	sment referring to an oral disclosure, use, exhibition or other		combined with one	Of David other mic	step when the document is		
P docu	ment published prior to the interesting to the		octub covincia to a	beason strined in th	sc ert		
document published prior to the international filing date but later than "&" document member of the same patent family							
ate of the actual completion of the international search							
O Commence of the second report							
02 MAY 1997 0 2 JUN 1997							
ame and mailing address of the ISA/US			-d afficient	<del></del>	5/1/		
Commissioner of Patents and Trademarks Box PCT			officer	u	hala ar well		
Washington, D.C. 20231			TT A. SMITTH	Pan	Beef Control		
cesimile No. (703) 305-3230 Telephone No. (703) 308-2190 Group 3200							
DOTE CO.		Licitorion	J. 10. (703)	200-5130	7 P 3200		

Form PCT/ISA/210 (second sheet)(July 1992)\*

365

## INTERNATIONAL SEARCH REPORT

International application No. PCT/US97/01579

	10.000,0000						
BOX II. OBSERVATIONS WHERE UNITY OF INVENTION WAS LACKING This ISA found multiple inventions as follows:							
Group I, claims 1-14, is drawn to surgical method and apparatus and has the special technical feature of an expandable							
and collapsible anvil.  Group II, claims 15-18, is drawn to a surgical staple and has the special technical feature of a wide crown portion and							
legs extending therefrom.  Group I does not have the special technical feature of Group II, and Group II does not have the special technical feature							
of Group I.							
	<del>-</del> .						
<u>.</u>							
	·						
• 1	,						